

**Ersatzteilliste**  
**Spare parts list**  
**Liste de pièces de rechange**  
**Lista de piezas de recambio**

**Motorsägen**  
**Chain saws**  
**Tronçonneuses**  
**Motosierras**

**644 / 651 / 651 SP**  
**644 H / 651 H**



### Zeichenerklärung

→XXXXX Bis Serien-Nr.  
 XXXXX→ Ab Serien-Nr.  
 + Neues Teil gegenüber **9 644 705**  
 \*+ Neues Teil gegenüber **9 644 705**,  
 mit Bezug auf Serien-Nr.  
 ‡ Neues Teil gegenüber **9 644 706**  
 \*‡ Neues Teil gegenüber **9 644 706**,  
 mit Bezug auf Serien-Nr.

### Legend

up to serial no.  
 as of serial no.  
 new part compared to **9 644 705**  
 new part compared to **9 644 705**,  
 referring to serial no.  
 new part compared to **9 644 706**  
 new part compared to **9 644 706**,  
 referring to serial no.

### Légende

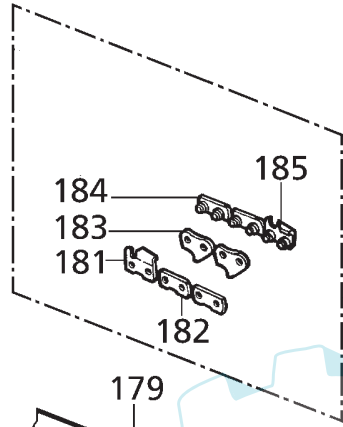
jusqu'au no. de série  
 à partir de no. de série  
 nouvelle pièce par rapport à **9 644 705**  
 nouvelle pièce par rapport à **9 644 705**,  
 se référant au no. de série  
 nouvelle pièce par rapport à **9 644 706**  
 nouvelle pièce par rapport à **9 644 706**,  
 se référant au no. de série

### Leyenda

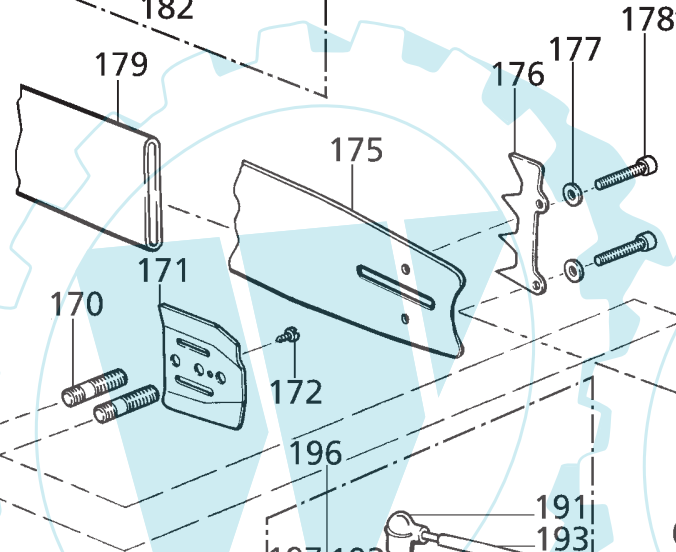
hasta no. de serie  
 desde de no. de serie  
 parte nuevo comparado con **9 644 705**  
 parte nuevo comparado con **9 644 705**,  
 referente al no. de serie  
 parte nuevo comparado con **9 644 706**  
 parte nuevo comparado con **9 644 706**,  
 referente al no. de

Reparatursatz - Stiftschraube  
Repair kit - Screw  
Set réparation - Goujon  
Juego de reparacion - Tornillo

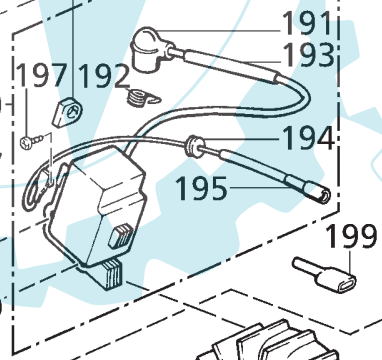
**168**



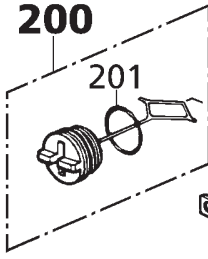
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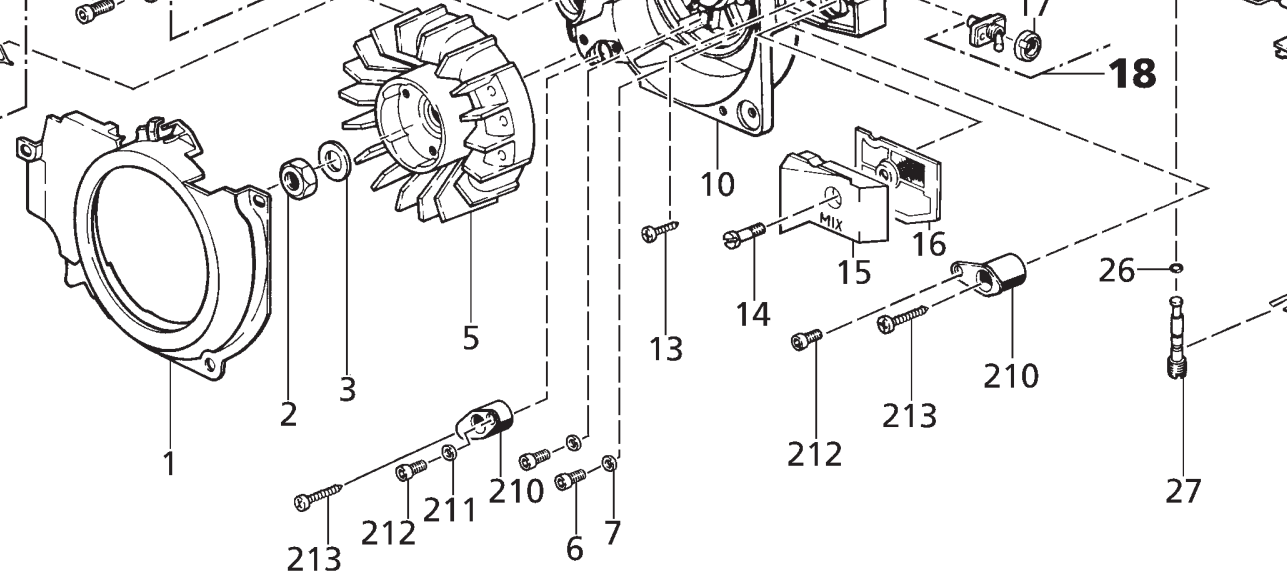
**190**

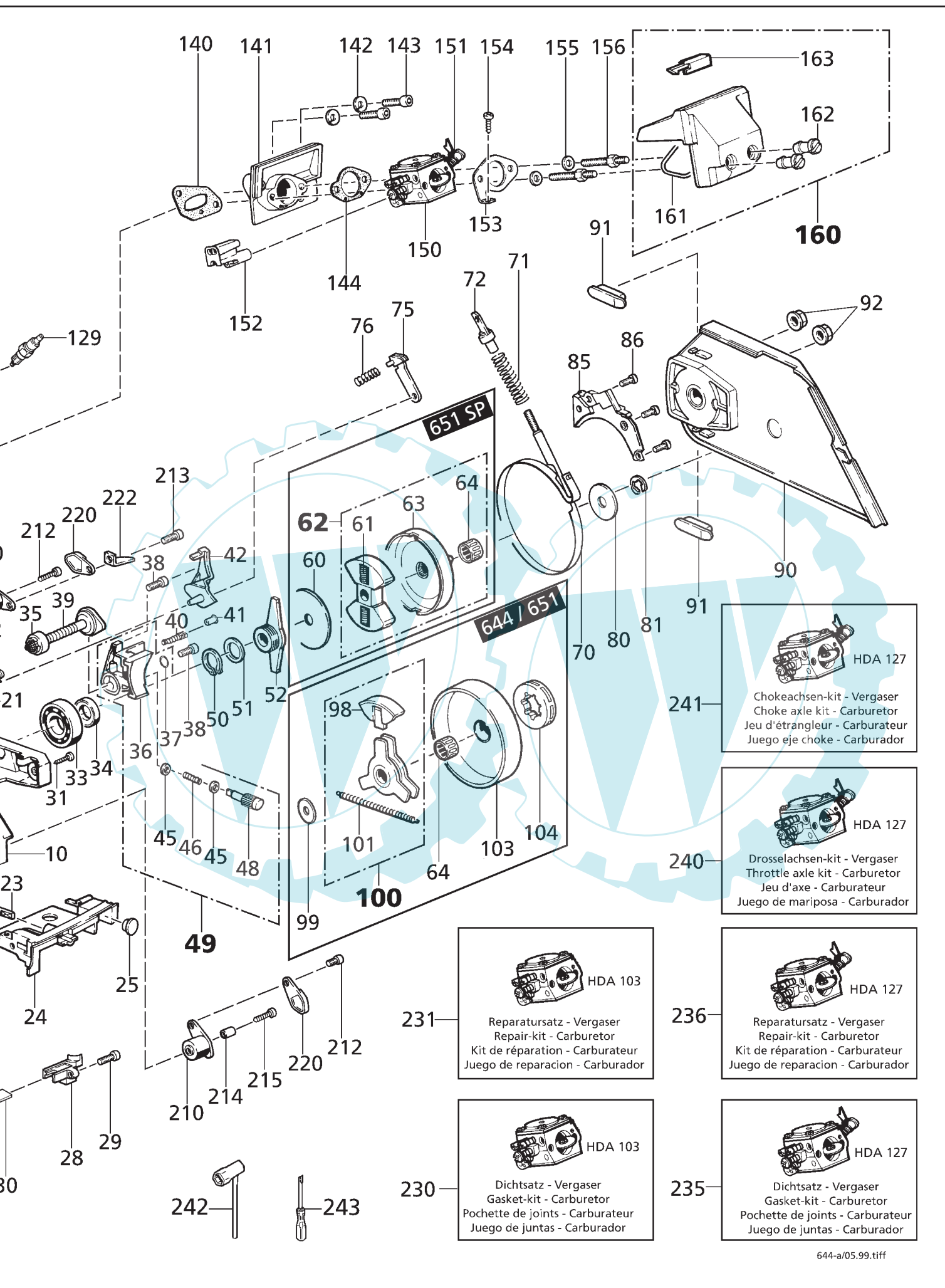


**200**




**18**






**241**



HDA 127  
Chokeachsen-kit - Vergaser  
Choke axle kit - Carburetor  
Jeu d'étrangleur - Carburateur  
Juego eje choke - Carburador

**240**



HDA 127  
Drosselachsen-kit - Vergaser  
Throttle axle kit - Carburetor  
Jeu d'axe - Carburateur  
Juego de mariposa - Carburador

**231**




HDA 103  
Reparatursatz - Vergaser  
Repair-kit - Carburetor  
Kit de réparation - Carburateur  
Juego de reparacion - Carburador

**236**



HDA 127  
Reparatursatz - Vergaser  
Repair-kit - Carburetor  
Kit de réparation - Carburateur  
Juego de reparacion - Carburador

**230**



HDA 103  
Dichtsatz - Vergaser  
Gasket-kit - Carburetor  
Pochette de joints - Carburateur  
Juego de juntas - Carburador

**235**



HDA 127  
Dichtsatz - Vergaser  
Gasket-kit - Carburetor  
Pochette de joints - Carburateur  
Juego de juntas - Carburador

| Bild-Nr.<br>Pos.-No.<br>Pos.-No.<br>Pos.-No. | Bestell-Nr.<br>Order-No.<br>No. de Cde.<br>Ref.-Nr. | Modell<br>Type<br>Modèle<br>Modelo | Menge<br>Quantity<br>Nombres<br>Cantidad | Motor                                     | Engine                        | Moteur                       | Motor                           |
|--|---|------------------------------------|--|---|-------------------------------|------------------------------|---------------------------------|
| 1  | 60 73 641   |                                    | 1  | Luftführung                               | air guide                     | conduit d'air                | guia aire                       |
| 2  | 00 20 145   |                                    | 1  | Sechskantmutter M8x1 DIN 934              | nut                           | écrou                        | tuerca                          |
| 3  | 00 72 145   |                                    | 1  | Spannscheibe 8 DIN 6796                   | tension spring                | rondelle de tension          | arandela elastica               |
| 5  | 24 00 270   |                                    | 1  | Lüfterrad PVL                             | fly wheel PVL                 | volant PVL                   | turbina PVL                     |
| 5  | 24 00 289 +   |                                    | 1  | Lüfterrad Phelon                          | fly wheel Phelon              | volant Phelon                | turbina Phelon                  |
| 6  | 00 10 158   |                                    | 4  | Zylinderschraube M5x25 DIN 912            | screw                         | vis                          | tornillo                        |
| 7  | 00 34 201 +   |                                    | 4  | Schnorrversicherungsschreibe 5            | circlip                       | rondelle élastique           | anillo circlip                  |
| 10   | 21 00 622   |                                    | 1  | Kurbelgehäuse AS+ZS, kompl. PVL           | crankcase, compl. PVL         | carter-moteur, compl. PVL    | carter cigüenal, compl. PVL     |
| 10   | 21 00 628 *+  |                                    | 1  | Kurbelgehäuse AS+ZS, kompl. Phelon        | crankcase, compl. Phelon      | carter-moteur, compl. Phelon | carter cigüenal, compl. Phelon  |
| 11   | 00 54 252   |                                    | 1  | Wellendichtring 12x19x5                   | oil seal                      | joint spy                    | reten                           |
| 12   | 00 50 187   |                                    | 1  | Rillenkugellager 12x32x10 DIN 6201        | grooved ball bearing          | roulement à billes           | cojinete de bolas               |
| 13   | 00 18 267   |                                    | 1  | Linsenschraube 4x12                       | screw                         | vis                          | tornillo                        |
| 14   | 00 18 336 +   |                                    | 1  | Zylinderschraube M5x16                    | screw                         | vis                          | tornillo                        |
| 15   | 20 74 416   |                                    | 1  | Vorfilterdeckel                           | pre-filter cover              | couvercle filtre             | tapa filtro                     |
| 16   | 25 00 582   |                                    | 1  | Vorfilter                                 | pre-filter assembly           | filtre                       | filtro                          |
| 17   | 00 21 232 +   |                                    | 1  | Rundmutter M12x0,75                       | nut                           | écrou                        | tuerca                          |
| 18   | 23 00 469   |                                    | 1  | Kurzschlußschalter, enth.:(               | short circuit switch, incl.:( | interrupteur, incl.:(        | interruptor, incl.:(            |
| (17)   | 00 21 232   |                                    | 1  | Rundmutter M12x0,75)                      | nut)                          | écrou)                       | tuerca)                         |
| 19   | 20 61 473   |                                    | 1  | Kurbelgehäusedichtung 0,4 mm dick         | crankcase gasket              | joint de carter moteur       | junta del carter                |
| 21   | 00 40 190   |                                    | 1  | Zylinderstift 6x14 DIN 6325               | pin                           | goujon                       | perno                           |
| 22   | 27 00 382 +   |                                    | 1  | Rückschlagventil                          | check valve                   | soupape antiretour           | valvula                         |
| 23   | 28 00 285   |                                    | 1  | Gasgestänge 1                             | throttle linkage              | tringlerie des gaz           | varilla                         |
| 24   | 20 74 421   |                                    | 1  | Konsole                                   | console                       | console                      | chapa                           |
| 24   | 20 74 908 †   |                                    | 1  | Konsole                                   | console                       | console                      | chapa                           |
| 25   | 60 74 401   |                                    | 1  | Verschlußstopfen M14 x 1,5                | plug                          | bouchon                      | tapon                           |
| 26   | 00 62 256   |                                    | 1  | O-Ring 4x1,2                              | o-ring                        | joint torique                | anillo                          |
| 27   | 64 00 183   |                                    | 1  | Hubstift 3/5,8x14/36,6                    | pin                           | goujon                       | perno                           |
| 28   | 60 74 409   |                                    | 1  | Anschlagstück                             | stop plate                    | butée                        | pieza                           |
| 29   | 00 18 280   |                                    | 1  | Zylinderschraube M4x12                    | screw                         | vis                          | tornillo                        |
| 30   | 20 42 726 +   |                                    | 1  | Anschlagblech                             | stop plate                    | plaque d'arrêt               | chapa                           |
| 31   | 00 18 267   |                                    | 1  | Linsenschraube 4x12                       | screw                         | vis                          | tornillo                        |
| 32   | 00 73 381   |                                    | 1  | Drehfeder 1,3x7,1                         | torsion spring                | ressort                      | resorte                         |
| 33   | 00 50 188   |                                    | 1  | Rillenkugellager 15x35x13                 | ball bearing                  | roulement à billes           | cojinete de bolas               |
| 34   | 00 54 251   | 644/651                            | 1  | Wellendichtring 15x29,6x4                 | oil seal                      | joint spy                    | reten                           |
| 34   | 00 54 265   | 651 SP                             | 1  | Wellendichtring 15x29,6x4                 | oil seal                      | joint spy                    | reten                           |
| 35   | 60 63 329   |                                    | 1  | Ölschlauch 3,5x88                         | oil hose                      | tuyau d'huile                | tubo de aceite                  |
| 36   | 64 00 209   |                                    | 1  | Pumpengehäuse                             | pump housing                  | corps de pompe               | carter de bomba                 |
| 37   | 00 62 276   |                                    | 1  | O-Ring 4,7x1                              | o-ring                        | joint torique                | anillo                          |
| 38   | 00 10 108   |                                    | 2  | Zylinderschraube M4x12 DIN 84             | screw                         | vis                          | tornillo                        |
| 39   | 67 00 124 +   |                                    | 1  | Ölsieb                                    | oil strainer                  | tamis à huile                | tamiz de aceite                 |
| 40   | 60 63 299   |                                    | 1  | Öldruckschlauch 3x56,5                    | hose                          | tuyau                        | tubo                            |
| 41   | 00 44 271   |                                    | 1  | Rohrniet                                  | rivet                         | rivet                        | remache                         |
| 42   | 60 74 447   |                                    | 1  | Abdeckkappe                               | cover                         | couvercle                    | cubierta                        |
| 45   | 00 31 529   |                                    | 2  | Anlaufscheibe 8x5,1x0,5                   | friction washer               | rondelle                     | arandela                        |
| 46   | 00 70 265   |                                    | 1  | Druckfeder 0,5x5,7x27                     | pressure spring               | ressort de pression          | resorte de presion              |
| 48   | 60 31 330   |                                    | 1  | Pumpenkolben Ø 9,0 mm                     | pump piston                   | piston de pompe              | piston de la bomba              |
| 49   | 64 00 207   |                                    | 1  | Ölpumpe, kompl., enth.:(                  | oil pump, compl. incl.:(      | pompe à huile, compl.incl.:( | bomba de aceite, compl. incl.:( |
| (36)   | 64 00 209   |                                    | 1  | Pumpengehäuse                             | pump housing                  | corps de pompe               | carter de bomba                 |
| (37)   | 00 62 276   |                                    | 1  | O-Ring 4,7x1                              | o-ring                        | joint torique                | anillo                          |
| (45)   | 00 31 529   |                                    | 2  | Anlaufscheibe 8x5,1x0,5                   | friction washer               | rondelle                     | arandela                        |
| (46)   | 00 70 265   |                                    | 1  | Druckfeder 0,5x5,7x27                     | pressure spring               | ressort de pression          | resorte de presion              |
| (48)   | 60 31 330   |                                    | 1  | Pumpenkolben Ø 9,0 mm)                    | pump piston)                  | piston de pompe)             | piston de la bomba)             |
| 50   | 00 55 136   |                                    | 1  | Sicherungsring 15x1 DIN 471               | circlip                       | circlips                     | anillo                          |
| 51   | 00 31 209   |                                    | 1  | Stützscheibe 15x22x1,5 DIN 988            | washer                        | rondelle                     | arandela                        |
| 52   | 60 74 976   |                                    | 1  | Mitnehmerschnecke                         | driving worm                  | entraîneur à vis             | tornillo sin fin                |
| 60   | 60 42 817   | 651 SP                             | 1  | Kupplungsscheibe 12x55x1                  | washer                        | rondelle                     | arandela                        |
| 61   | 00 71 226   | 651 SP                             | 2  | Kupplungsfeder 1,7x6,2x17,5               | clutch spring                 | ressort d'embrayage          | resorte de embrague             |
| 62   | 35 00 405   | 651 SP                             | 1  | Fliehkraftkupplung M12x1,25 links, kompl. | clutch, compl.                | embrayage, compl.            | embrague, compl.                |
| 63   | 35 00 362   | 651 SP                             | 1  | Kupplungsglocke                           | clutch drum                   | cloche embrayage             | campana de embrague             |
| 64   | 00 52 257   |                                    | 1  | Nadelkäfing 10x13x13                      | needle bearing                | douille                      | casquillo de cojinete           |
| 70   | 62 00 131   |                                    | 1  | Bremsband                                 | brake band                    | ruban frein                  | cinto del freno                 |
| 71   | 00 70 254   |                                    | 1  | Druckfeder 1,6x10,2x56                    | spring                        | ressort                      | resorte de presion              |
| 72   | 63 00 208   |                                    | 1  | Verstellung                               | adjuster                      | réglage                      | regulacion                      |
| 75   | 63 00 175   |                                    | 1  | Druckblech                                | pressure plate                | tôle                         | chapa de presion                |
| 76   | 00 70 253   |                                    | 1  | Druckfeder 1,5x7x21,5                     | spring                        | ressort                      | resorte                         |
| 80   | 00 31 534   |                                    | 1  | Anlaufscheibe 10x30x1                     | washer                        | rondelle                     | arandela                        |
| 81   | 00 55 104   |                                    | 1  | Sicherungsscheibe 8 DIN 6799              | washer                        | rondelle                     | arandela de seguridad           |
| 85   | 60 74 999   |                                    | 1  | Bremsbandabdeckung                        | brake band cover              | boîte ruban frein            | cubierta del cinta del freno    |
| 86   | 00 18 280   |                                    | 3  | Zylinderschraube M4x12                    | screw                         | vis                          | tornillo                        |
| 90   | 60 11 728   |                                    | 1  | Schwertabdeckung                          | chain cover                   | carter chaîne                | cubierta espada                 |
| 91   | 60 74 696   |                                    | 2  | Gleitschuh                                | guide shoe                    | patin                        | patin                           |
| 92   | 00 20 214   |                                    | 2  | Sechskantmutter M8                        | nut                           | écrou                        | tuerca                          |

| Bild-Nr.<br>Pos.-No.<br>Pos.-No.<br>Pos.-No. | Bestell-Nr.<br>Order-No.<br>No. de Cde.<br>Ref.-Nr. | Modell<br>Type<br>Modèle<br>Modelo | Menge<br>Quantity<br>Nombres<br>Cantidad | Motor  | Engine                  | Moteur                      | Motor                         |
|--|---|------------------------------------|--|--|-------------------------|-----------------------------|-------------------------------|
| 98   | 30 16 297   | 644/651                            | 3  | Fliehkraftkupplung M12x1,25L kompl.enth.(  | clutch shoe             | masselotte embrayage        | peso                          |
| 99   | 00 72 162   | 644/651                            | 1  | Scheibe 12,2x23x1,25x1,85 DIN 2093   | washer                  | rondelle                    | arandela                      |
| 100  | 35 00 363   | 644/651                            | 1  | Fliehkraftkupplung M12x1,25L kompl.enth.(  | clutch compl.,incl.(    | embrayage compl.,incl.(     | embrague centr. compl.,incl.( |
| (98)   | 30 16 297   | 644/651                            | 3  | Fliehkraftkupplung M12x1,25L kompl.enth.(  | clutch shoe             | masselotte embrayage        | peso                          |
| (101)  | 00 71 172   | 644/651                            | 1  | Kupplungsfeder 1,1x4x144   | clutch spring           | ressort d'embrayage         | resorte de embrague           |
| 101  | 00 71 172   | 644/651                            | 1  | Kupplungsfeder 1,1x4x144   | clutch spring           | ressort d'embrayage         | resorte de embrague           |
| 103  | 35 00 372   | 644/651                            | 1  | Kupplungsglocke  | clutch drum             | cloche embrayage            | campana de embrague           |
| 104  | 30 38 420   | 644/651                            | 1  | Ringkettenrad 7-Zähne  | rim sprocket            | pignon à bague              | anilla de polea para cadena   |
| 110  | 22 00 238   |                                    | 1  | Kurbelwelle  | crankshaft              | vilebrequin                 | cigüenal                      |
| 111  | 00 75 100   |                                    | 1  | Scheibenfeder 2x3,7 DIN 6888   | disc spring             | clavette                    | cuna                          |
| 112  | 00 52 255   |                                    | 1  | Nadelkäfig 10x14x13,00   | needle bearing          | roulement à aiguilles       | cojinete de agujas            |
| 115  | 00 55 267   |                                    | 2  | Kolbenbolzensicherung  | piston pin circlip      | arrêt d'axe piston          | anillo de seguridad           |
| 116  | 20 31 249   |                                    | 1  | Kolbenbolzen 10/6x28   | piston pin              | axe de piston               | perno de piston               |
| 120  | 22 00 888   | 644                                | 1  | Kolben Ø 42 mm   | piston                  | piston                      | piston                        |
| 120  | 22 00 244   | 651                                | 1  | Kolben Ø 45 mm   | piston                  | piston                      | piston                        |
| 120  | 22 00 265   | 651 SP                             | 1  | Kolben Ø 45 mm   | piston                  | piston                      | piston                        |
| 121  | 20 48 265   | 644                                | 1  | Kolbenring, Ø 42 mm  | piston ring             | segment                     | anillo de piston              |
| 121  | 20 48 357   | 651/651 SP                         | 2  | Kolbenring, Ø 45 mm  | piston ring             | segment                     | anillo de piston              |
| 122  | 20 61 478   |                                    | 1  | Zylinderfußdichtung 0,5 mm dick  | cylinder foot gasket    | joint de cylindre           | junta del cilindro            |
| 125  | 20 11 691   | 644                                | 1  | Zylinder, Ø 42 mm  | cylinder                | cylindre                    | cilindro                      |
| 125  | 20 11 756   | 651/651 SP                         | 1  | Zylinder, Ø 45 mm  | cylinder                | cylindre                    | cilindro                      |
| 126  | 00 34 201 +   |                                    | 4  | Schnorrnsicherungsscheibe 5  | circlip                 | rondelle élastique          | anillo circlip                |
| 127  | 00 10 541   |                                    | 4  | Zylinderschraube M5x20 DIN 912   | screw                   | vis                         | tornillo                      |
| 128  | 00 94 252   |                                    | 1  | Distanzgummi 5,5/8,8x4,3/10  | spacer                  | cale caoutchouc             | pieza silenciador             |
| 129  | 23 00 730   |                                    | 1  | Zündkerze WSR 6 F 200  | spark plug              | bougie                      | bujia                         |
| 130  | 00 15 286   |                                    | 2  | Stiftschraube M5x12  | stud screw              | goujon                      | tornillo                      |
| 131  | 20 61 441   |                                    | 1  | Auspuffdichtung 1,0 mm dick  | muffler gasket          | joint amortisseur           | junta del escape              |
| 132  | 25 00 604   |                                    | 1  | Auspuff  | muffler                 | échappement                 | escape                        |
| 135  | 00 72 144   |                                    | 4  | Sicherungsscheibe 5 DIN 6796 A   | washer                  | rondelle de tension         | disco                         |
| 136  | 00 28 137   |                                    | 2  | Sechskantmutter M5 DIN 980   | lock nut                | écrou                       | tuerca                        |
| 137  | 00 18 336   |                                    | 2  | Zylinderschraube M5x16   | screw                   | vis                         | tornillo                      |
| 140  | 20 61 439   |                                    | 1  | Vergaserstutzendichtung 0,5 mm dick  | manifold gasket         | joint d'admission           | junta carburador              |
| 141  | 23 00 732   |                                    | 1  | Vergaserstutzen  | manifold                | pipe d'admission            | munon carburador              |
| 142  | 00 34 201   |                                    | 2  | Schnorrnsicherung 5  | circlip                 | arrêtage                    | arandela estriada             |
| 143  | 00 10 112   |                                    | 2  | Zylinderschraube M5x22 DIN 912   | screw                   | vis                         | tornillo                      |
| 144  | 20 61 443   |                                    | 1  | Flanschdichtung 0,5 mm dick  | carburetor gasket       | joint carburateur           | junta                         |
| 150  | 23 00 611   |                                    | 1  | Vergaser, Typ Walbro HDA 103 A   | carburetor              | carburateur                 | carburador                    |
| 150  | 23 00 709 *+  |                                    | 1  | Vergaser, Typ Walbro HDA 127   | carburetor              | carburateur                 | carburador                    |
| 151  | 60 74 916 +   |                                    | 1  | Rasthebel  | lever                   | levier                      | palanca                       |
| 152  | 20 74 441   |                                    | 1  | Düsenführung   | nozzle guide            | guide vis de régl. carb.    | guia tobera                   |
| 153  | 60 43 247   |                                    | 1  | Vergaserstütze   | support                 | tôle                        | sopORTE                       |
| 154  | 00 18 267   |                                    | 1  | Linsenschraube 4x12  | screw                   | vis                         | tornillo                      |
| 155  | 00 34 147   |                                    | 2  | Federring 5 DIN 128 A  | spring ring             | rondelle grover             | anillo elastico               |
| 156  | 00 15 279   |                                    | 2  | Stiftschraube M5x46  | screw                   | boulon fileté               | tornillo                      |
| 160  | 25 00 641   |                                    | 1  | Luftfilter, vollst.,enth.:   | air filter, assy.incl.( | filtre à air, compl.,incl.( | filtro de aire, mont.,incl.(  |
| (161)  | 00 62 246   |                                    | 1  | O-Ring 30x2,5  | o-ring                  | joint torique               | anillo                        |
| (162)  | 00 11 282   |                                    | 2  | Filterschraube M5x12,5   | screw                   | vis                         | tornillo                      |
| (163)  | 20 74 946   |                                    | 1  | Klemmprofil 4x2x20   | profile)                | profil)                     | perfil)                       |
| 161  | 00 62 246   |                                    | 1  | O-Ring 30x2,5  | o-ring                  | joint torique               | anillo                        |
| 162  | 00 11 282   |                                    | 2  | Filterschraube M5x12,5   | screw                   | vis                         | tornillo                      |
| 163  | 20 74 946 +   |                                    | 1  | Klemmprofil 4x2x20   | profile                 | profil                      | perfil                        |
| 165  | 00 18 230   |                                    | 1  | Spannschraube M5x38,5x48   | tension screw           | vis de tension              | tornillo                      |
| 166  | 60 32 640   |                                    | 1  | Kettenspannbolzen M55x4,5/8x15,1   | chain tension bolt      | vis tension chaîne          | bulon                         |
| 168  | 69 00 815   |                                    | 1  | Reparaturset - Stiftschraube M8x16,5   | repair-kit - screw      | set de réparation - goujon  | juego reparacion - tornillo   |
| 170  | 00 18 260   |                                    | 2  | Stiftschraube M8x16,5  | screw                   | goujon                      | tornillo                      |
| 171  | 60 43 329   |                                    | 1  | Kettenführungsblech  | guide plate             | tôle de guidage             | chapa                         |
| 172  | 00 10 478   |                                    | 1  | Zylinderschraube 3,5x6,5 DIN 7971B   | screw                   | vis                         | tornillo                      |
| 172  | 00 13 264 ‡   |                                    | 1  | Linsenschraube 3,5x6,5 DIN 7981  | screw                   | vis                         | tornillo                      |
| 175  | 69 00 500   | 644/651                            | 1  | Führungsschiene, .325",1,5,33 cm(13")  | guide bar 13" (33 cm)   | guide 13" (33 cm)           | espada 13" (33 cm)            |
| 175  | 69 00 464   | 644/651                            | 1  | Führungsschiene, .325",1,5,38 cm(15")  | guide bar 15" (38 cm)   | guide 15" (38 cm)           | espada 15" (38 cm)            |
| 175  | 69 00 343   | 651 SP                             | 1  | Führungsschiene, .325",1,5,38 cm(15")  | guide bar 15" (38 cm)   | guide 15" (38 cm)           | espada 15" (38 cm)            |
| 175  | 69 00 861   | 651 SP                             | 1  | Führungsschiene, .325",1,5,46 cm(18")  | guide bar 18" (46 cm)   | guide 18" (46 cm)           | espada 18" (46 cm)            |
| 175  | 69 00 465   | 651                                | 1  | Führungsschiene, .325",1,5,46 cm(18")  | guide bar 18" (46 cm)   | guide 18" (46 cm)           | espada 18" (46 cm)            |
| 176  | 60 43 323   |                                    | 1  | Anschlagkralle   | bucking spike           | griffe de butée             | garra de apoyo                |
| 177  | 00 34 201 +   |                                    | 2  | Schnorrnsicherungsscheibe 5  | circlip                 | rondelle élastique          | anillo circlip                |
| 178  | 00 10 559   |                                    | 2  | Zylinderschraube M5x65 DIN 912   | screw                   | vis                         | tornillo                      |
| 179  | 60 71 258 ‡   |                                    | 1  | Kettenschutz   | scabrad                 | fourreau de chaîne          | proteccion cadena             |
| 180  | 69 00 908   | 644/651                            | 1  | Vollmeiselkette Oregon Super Guard<br>34 LG für 33 cm(13").325" Tlg.;T=1,5;<br>56 Treibglieder | chain 13" (33 cm)       | chaîne 13" (33 cm)          | cadena 13" (33 cm)            |
| 180  | 69 00 881   | 644/651                            | 1  | Vollmeiselkette Oregon Super Guard<br>34 LG für 38 cm(15").325" Tlg.;T=1,5;<br>64 Treibglieder | chain 15" (38 cm)       | chaîne 15" (38 cm)          | cadena 15" (38 cm)            |

| Bild-Nr.<br>Pos.-No.<br>Pos.-No. | Bestell-Nr.<br>Order-No.<br>No. de Cde.<br>Ref.-Nr. | Modell<br>Type<br>Modèle<br>Modelo | Menge<br>Quantity<br>Nombres<br>Cantidad | Motor  | Engine                         | Moteur                           | Motor                            |
|----------------------------------|---|------------------------------------|--|--|--------------------------------|----------------------------------|----------------------------------|
| 180                              | 69 00 875 1   | 651 SP                             | 1  | Halbmeiselkette SOLO<br>für 38 cm(15"),.325"Tlg.;T=1,5;<br>64 Treibglieder | chain 15" (38 cm)              | chaîne 15" (38 cm)               | cadena 15" (38 cm)               |
| 180                              | 69 00 884 1   | 651 SP                             | 1  | Halbmeiselkette SOLO<br>für 46 cm(18"),.325"Tlg.;T=1,5;<br>72 Treibglieder | chain 18" (46 cm)              | chaîne 18" (46 cm)               | cadena 18" (46 cm)               |
| 180                              | 69 00 884   | 651                                | 1  | Halbmeiselkette SOLO<br>für 46 cm(18"),.325"Tlg.;T=1,5;<br>72 Treibglieder | chain 18" (46 cm)              | chaîne 18" (46 cm)               | cadena 18" (46 cm)               |
| 181                              | 05 40 214   | 644/651                            |  | Linksschneider .325", Oregon   | left cutter                    | couteau gauche                   | eslabon corte                    |
| 181                              | 05 40 253   | 651 SP                             |  | Linksschneider .325", SOLO   | left cutter                    | couteau gauche                   | eslabon corte                    |
| 182                              | 05 40 217   | 644/651                            |  | Verbindungsglied .325",<br>ohne Niet, Oregon                               | connection link<br>w/o rivet   | maillon sans rivet               | eslabon de connexion             |
| 182                              | 05 40 238   | 651 SP                             |  | Verbindungsglied .325",<br>ohne Niet, SOLO                                 | connection link<br>w/o rivet   | maillon sans rivet               | eslabon de connexion             |
| 183                              | 05 40 218   | 644/651                            |  | Treibglied .325";1,5, Oregon   | drive link                     | maillon entraineur               | eslabon de mango                 |
| 183                              | 05 40 260   | 651 SP                             |  | Treibglied .325";1,5, SOLO   | drive link                     | maillon entraineur               | eslabon de mango                 |
| 184                              | 05 40 212   | 644/651                            |  | Verbindungsglied mit Niet, Oregon  | connection link with rivet     | maillon avec rivet               | eslabon con remache              |
| 184                              | 05 40 239   | 651 SP                             |  | Verbindungsglied mit Niet, SOLO  | connection link with rivet     | maillon avec rivet               | eslabon con remache              |
| 185                              | 05 40 215   | 644/651                            |  | Rechtsschneider .325", Oregon  | right cutter                   | couteau droite                   | eslabon corte                    |
| 185                              | 05 40 279   | 651 SP                             |  | Rechtsschneider .325", SOLO  | right cutter                   | couteau droite                   | eslabon corte                    |
| -                                | 05 40 216   | 644/651                            |  | Niet .325",1,3/1,5, Oregon   | rivet                          | rivet                            | remache                          |
| -                                | 05 40 242   | 651 SP                             |  | Niet .325",1,3/1,5, SOLO   | rivet                          | rivet                            | remache                          |
| 187                              | 00 30 101 +   |                                    | 1  | Scheibe 4,3 DIN 433  | washer                         | rondelle                         | arandela                         |
| 188                              | 00 72 148   |                                    | 2  | Spannscheibe 4 DIN 6796 A  | tension spring                 | rondelle de tenison              | arandela elastica                |
| 189                              | 00 18 327   |                                    | 2  | Zylinderschraube M4x20   | screw                          | vis                              | tornillo                         |
| 190                              | 23 00 664   |                                    | 1  | Zündmodul PVL  | ignition coil PVL              | bobine PVL                       | bobina PVL                       |
| 190                              | 23 00 752 +   |                                    | 1  | Zündmodul Phelon, enth.:(  | ignition coil Phelon, incl.:(  | bobine Phelon, incl.:(           | bobina Phelon, incl.:(           |
| (191)                            | 00 84 600   |                                    | 1  | Kerzenstecker  | spark plug cap                 | capuchon bougie                  | terminal de bujia                |
| (192)                            | 00 73 385   |                                    | 1  | Kontaktfeder   | contact spring                 | ressort de contact               | resorte de contacto              |
| (193)                            | 00 64 292   |                                    | 1  | Schlauch 6x1   | hose                           | tuyau                            | tubo                             |
| (194)                            | 00 66 335   |                                    | 1  | Kabeltülle   | grommet                        | douille                          | manguito de cable                |
| (195)                            | 00 84 702   |                                    | 1  | Kurzschlußkabel  | short circuit cable            | câble                            | cable cortocircuito              |
| (197)                            | 00 10 128   |                                    | 1  | Zylinderschraube M3x4 DIN 84)  | screw                          | vis                              | tornillo)                        |
| 191                              | 00 84 600   |                                    | 1  | Kerzenstecker  | spark plug cap                 | capuchon bougie                  | terminal de bujia                |
| 192                              | 00 73 385   |                                    | 1  | Kontaktfeder   | contact spring                 | ressort de contact               | resorte de contacto              |
| 193                              | 00 64 292   |                                    | 1  | Schlauch 6x1   | hose                           | tuyau                            | tubo                             |
| 194                              | 00 66 335   |                                    | 1  | Kabeltülle 2   | grommet                        | passe-fil                        | manguito de cable                |
| 195                              | 00 84 702   |                                    | 1  | Kurzschlußkabel  | short circuit cable            | câble                            | cable cortocircuito              |
| 196                              | 20 63 333   |                                    | 1  | Kabeltülle   | grommet                        | douille                          | manguito de cable                |
| 197                              | 00 10 128   |                                    | 1  | Zylinderschraube M3x4 DIN 84   | screw                          | vis                              | tornillo                         |
| 199                              | 00 66 314   |                                    | 1  | Isoliertülle   | grommet                        | passe-fil                        | manguito de cable                |
| 200                              | 27 00 353   |                                    | 1  | Tankverschluß  | tank cap                       | bouchon de réservoir             | tapa                             |
| 200                              | 27 00 345 *+  |                                    | 1  | Tankverschluß, Öl Ø 28 mm  | oil tank cap                   | bouchon de réservoir huile       | tapa de deposito                 |
| 201                              | 00 61 356   |                                    | 1  | Tankdeckeldichtung 25x37x2,2   | gasket                         | joint                            | junta                            |
| 201                              | 00 62 288 *+  |                                    | 1  | O-Ring 25,2x3  | o-ring                         | joint torique                    | anillo                           |
| 210                              | 63 00 155   |                                    | 4  | Schwingmetall 20,3/10x22,5   | rubber metal conn.             | silent bloc                      | elemento                         |
| 211                              | 00 30 115   |                                    | 1  | Scheibe 4,3 DIN 9021 A   | washer                         | rondelle                         | arandela                         |
| 212                              | 00 18 274   |                                    | 4  | Linsenschraube 5x16  | screw                          | vis                              | tornillo                         |
| 213                              | 00 18 280   |                                    | 3  | Zylinderschraube M4x12   | screw                          | vis                              | tornillo                         |
| 214                              | 00 33 318   |                                    | 1  | Distanzrohr 9x1,85x9   | spacer tube                    | entretoise                       | espaciador                       |
| 215                              | 00 18 257   |                                    | 1  | Linsenschraube 5x25  | screw                          | vis                              | tornillo                         |
| 220                              | 60 74 422   |                                    | 2  | Schutzdeckel   | protective cap                 | capuchon de protection           | tapa proteccion                  |
| 222                              | 60 43 352   |                                    | 1  | Kettenfangblech  | chain protection plate         | tôle guide                       | chapa parador de cadena          |
| 230                              | 05 10 888   |                                    | 1  | Dichtsatz - Vergaser HDA 103   | gasket-kit - carburetor        | pochette de joints - carburateur | juego de juntas - carburador     |
| 231                              | 05 10 887   |                                    | 1  | Reparaturatz - Vergaser HDA 103  | repair-kit - carburetor        | kit de réparation - carburateur  | juego de reparacion - carburador |
| 235                              | 05 10 952 +   |                                    | 1  | Dichtsatz - Vergaser HDA 127   | gasket-kit - carburetor        | pochette de joints - carburateur | juego de juntas - carburador     |
| 236                              | 05 10 951 +   |                                    | 1  | Reparaturatz - Vergaser HDA 127  | repair-kit - carburetor        | kit de réparation - carburateur  | juego de reparacion - carburador |
| 240                              | 05 10 953   |                                    | 1  | Drosselachsen-kit - Vergaser HDA 127                                       | throttle axle kit - carburetor | jeu d'axe - carburateur          | juego de mariposa - carburador   |
| 241                              | 05 10 965   |                                    | 1  | Chokeachsen-kit - Vergaser HDA 127   | choke axle kit - carb.         | jeu d'étrangleur - carburateur   | juego eje choke - carburador     |
| 242                              | 00 80 489   |                                    | 1  | Kombischlüssel 19  | combi wrench                   | clef universelle                 | llave                            |
| 243                              | 00 70 494   |                                    | 1  | Schraubendreher 3  | screw-driver                   | tournevis                        | destornillador                   |

\*+ : 644: 45.682→  
651: 15.280→  
651 SP: 10.172→

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**Notizen**

**Notes**

**Notices**

**Noticias**

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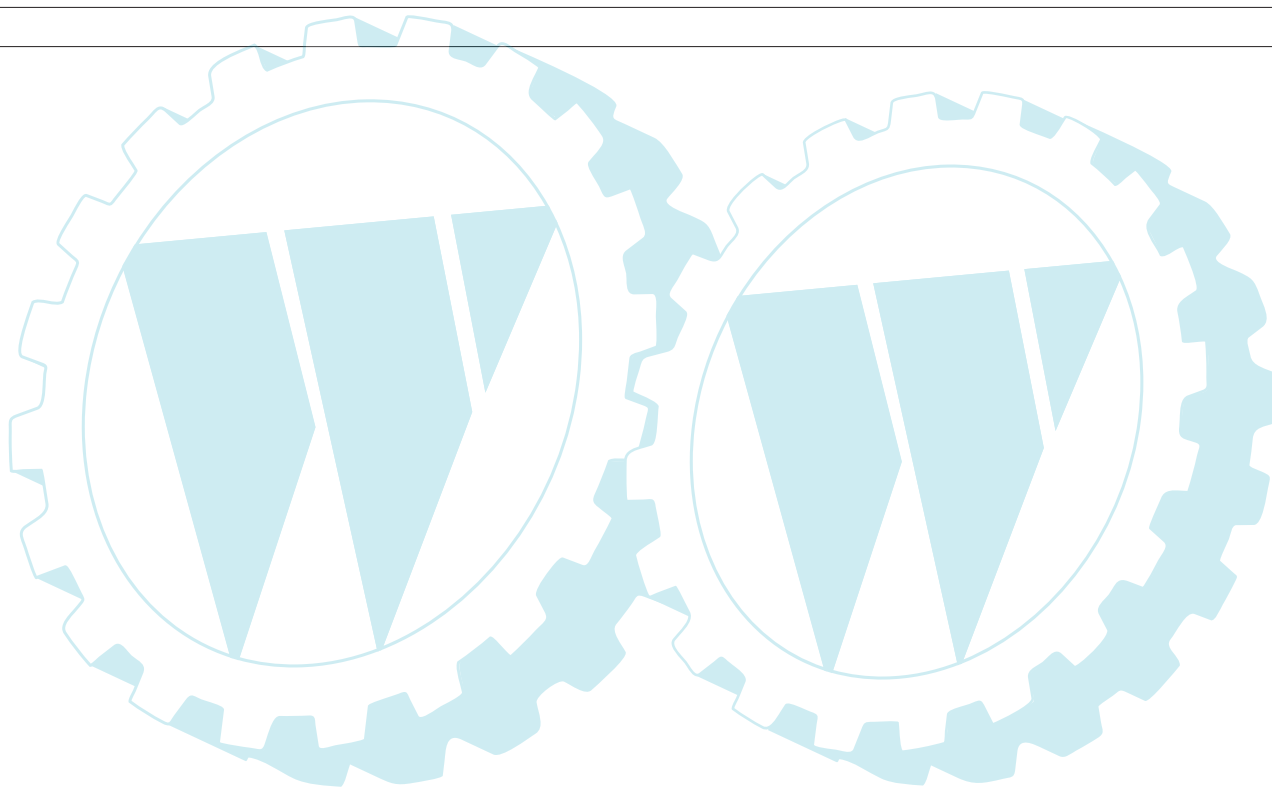
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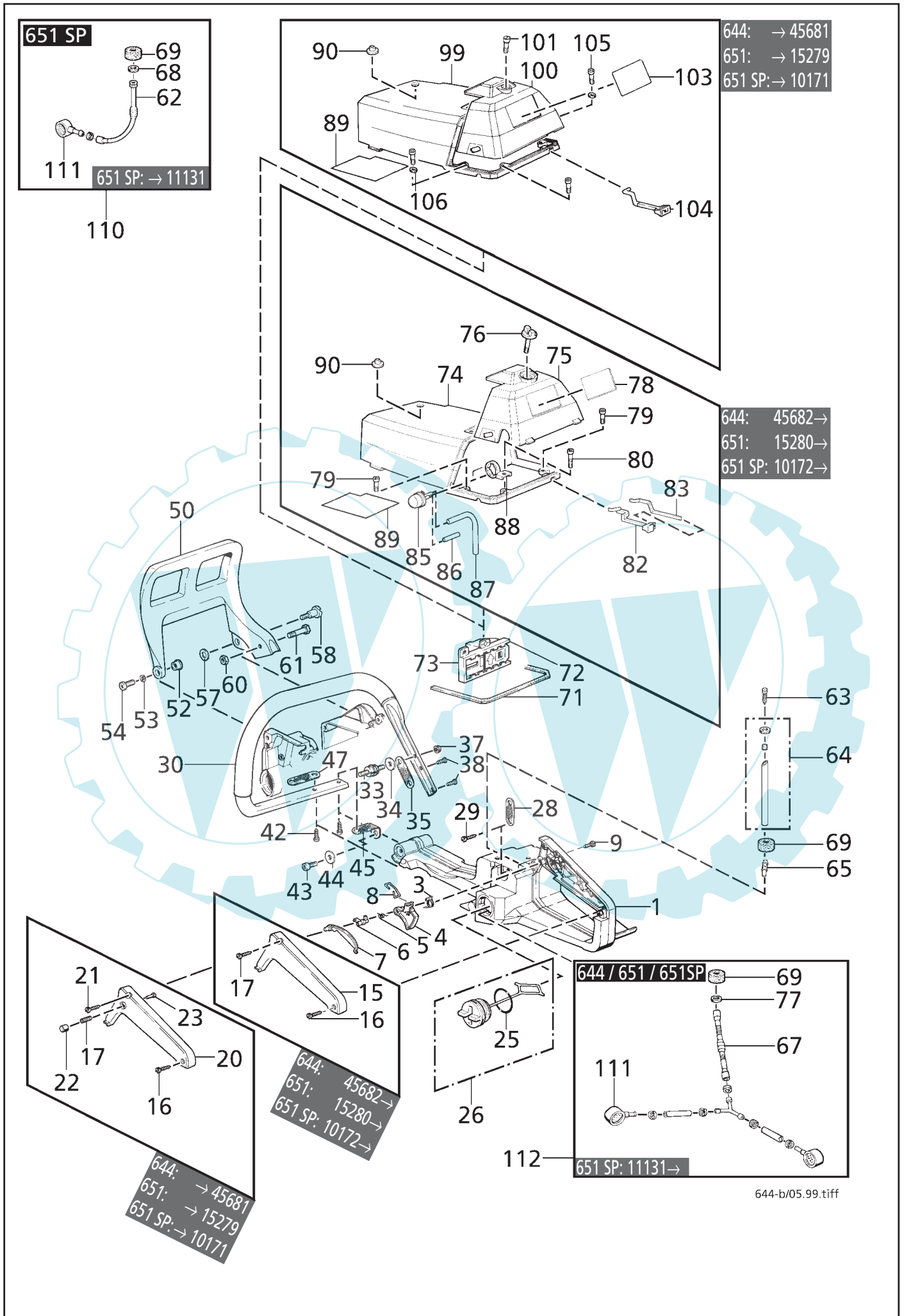
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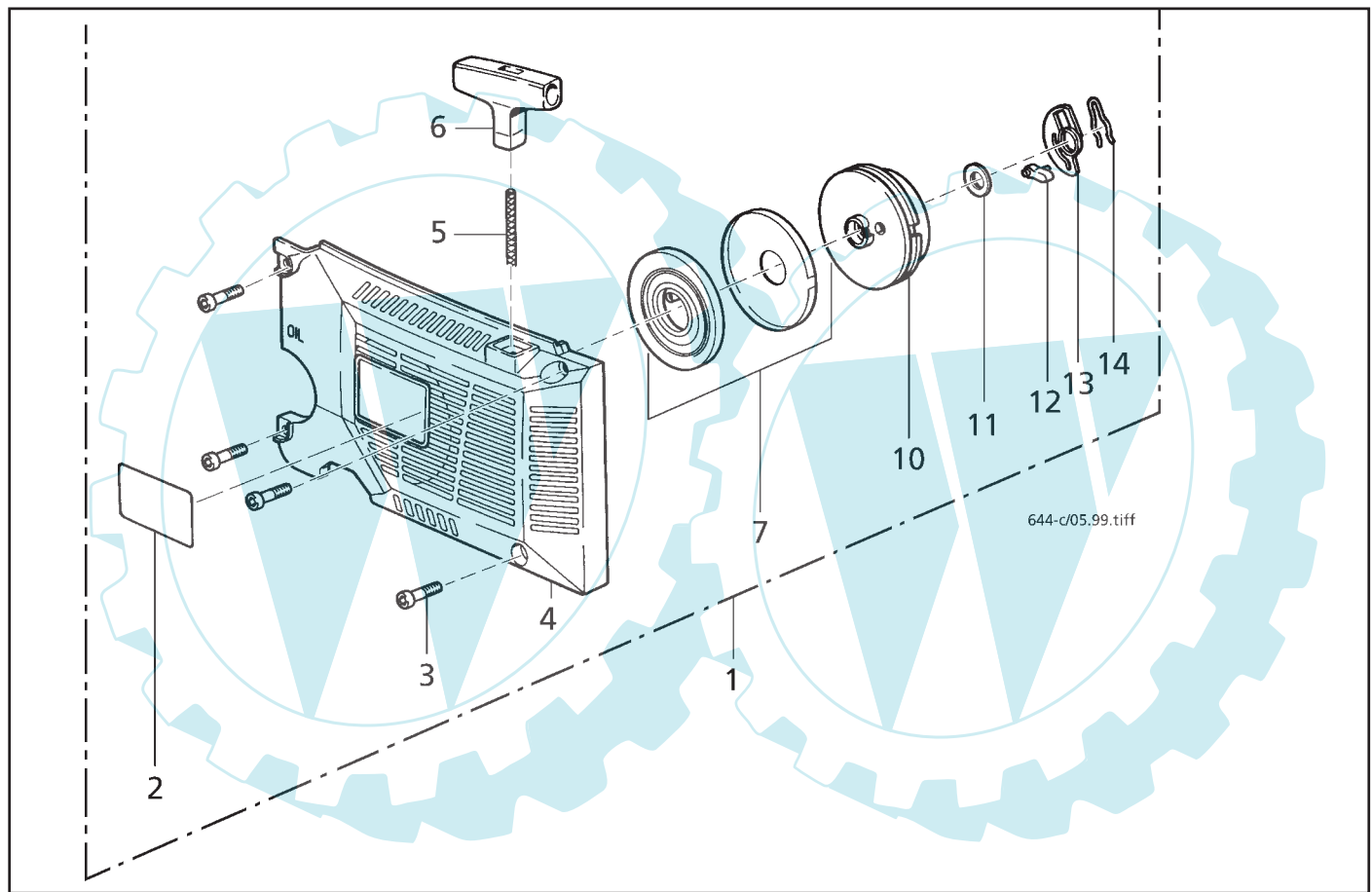




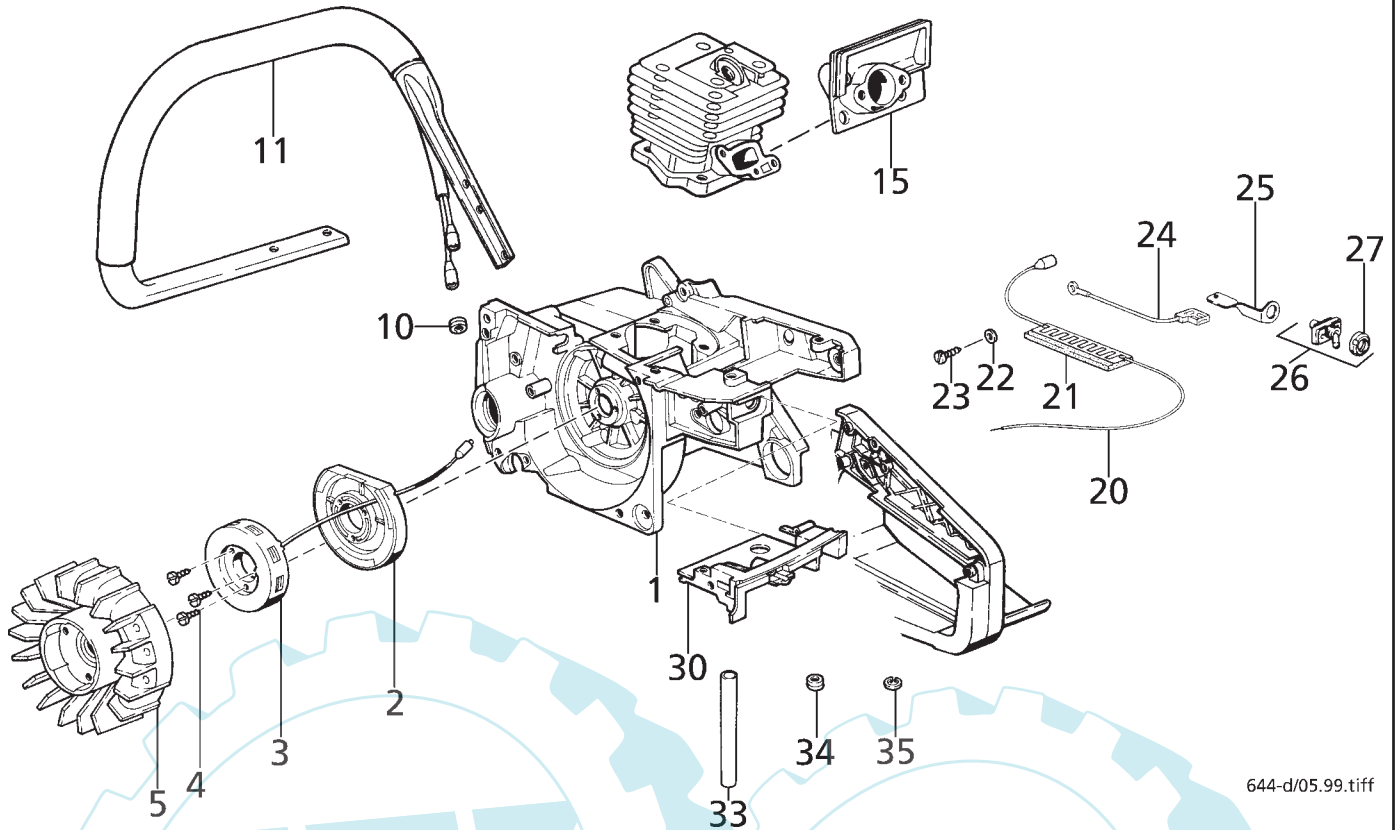


| Bild-Nr.<br>Pos.-No.<br>Pos.-No.<br>Pos.-No. | Bestell-Nr.<br>Order-No.<br>No. de Cde.<br>Ref.-Nr. | Modell<br>Type<br>Modèle<br>Modelo | Menge<br>Quantity<br>Nombres<br>Cantidad | Bügel/Handgriff                   | Handle bar              | Etrier                    | Asa                    |
|--|---|------------------------------------|--|-----------------------------------|-------------------------|---------------------------|------------------------|
| 1  | 61 00 326   |                                    | 1  | Hauptgehäuse                      | main housing            | carter principal          | carter principal       |
| 1  | 61 00 402 *+  |                                    | 1  | Hauptgehäuse                      | main housing            | carter principal          | carter principal       |
| 3  | 00 73 392   |                                    | 1  | Gashebelfeder 0,8x10,5            | throttle control spring | ressort de gachette       | resorte acelerador     |
| 4  | 20 74 429   |                                    | 1  | Gashebel                          | throttle lever          | gachette gaz              | acelerador             |
| 5  | 00 73 339   |                                    | 1  | Drehfeder 0,7x7,7                 | spring                  | ressort                   | resorte                |
| 6  | 60 74 292   |                                    | 1  | Blockierhebel                     | stop lever              | levier de blocage         | palanca                |
| 7  | 60 74 443   |                                    | 1  | Sicherungshebel                   | safety lever            | levier de sécurité        | palanca de seguro      |
| 8  | 20 36 381   |                                    | 1  | Gasgestänge 2                     | throttle linkage        | tringlerie des gaz        | varillaje de gas       |
| 9  | 00 10 531   |                                    | 1  | Zylinderschraube 4,2x19 DIN 7981  | screw                   | vis                       | tornillo               |
| 15   | 60 73 681 *+  |                                    | 1  | Griffschale, links                | grip cup, left          | coquille d'étrier, gauche | casaca                 |
| 16   | 00 10 512 +   |                                    | 1  | Zylinderschraube 4,2x22 DIN 7981  | screw                   | vis                       | tornillo               |
| 17   | 00 10 531   |                                    | 1  | Zylinderschraube 4,2x19 DIN 7981  | screw                   | vis                       | tornillo               |
| 20   | 60 73 499   |                                    | 1  | Griffschale, links                | grip cup, left          | coquille d'étrier, gauche | casaca                 |
| 21   | 00 70 147   |                                    | 1  | Druckfeder 0,5x5,5x15             | spring                  | ressort                   | resorte                |
| 22   | 60 74 381   |                                    | 1  | Arretierdrücker                   | lever                   | levier                    | boton de sujecion      |
| 23   | 60 31 247   |                                    | 1  | Arretierbolzen                    | bolt                    | boulon d'arrêt            | perno                  |
| 25   | 00 61 356 +   |                                    | 1  | Verschlussdichtung 25x37x2,2      | gasket                  | joint                     | junta                  |
| 26   | 27 00 353   |                                    | 1  | Tankverschluß                     | tank lid                | bouchon de réservoir      | tapa de deposito       |
| 28   | 00 98 140   |                                    | 1  | Fangsicherung 1                   | safety catch            | frein                     | seguridad              |
| 29   | 00 18 274   |                                    | 1  | Linsenschraube 5x16               | screw                   | vis                       | tornillo               |
| 30   | 68 00 241   |                                    | 1  | Haltebügel                        | handle bar              | étrier                    | asa                    |
| 33   | 00 94 288   |                                    | 1  | Kerblager 19x17                   | rubber metal connexion  | silentbloc                | elemento amortiguador  |
| 34   | 00 30 102 +   |                                    | 1  | Scheibe 5,3 DIN 9021A             | washer                  | rondelle                  | arandela               |
| 35   | 00 98 141   |                                    | 1  | Fangsicherung 2                   | safety catch            | frein                     | seguridad              |
| 37   | 00 28 130   |                                    | 1  | Sechskantmutter M5                | nut                     | écrou                     | tuerca                 |
| 38   | 00 18 274   |                                    | 2  | Linsenschraube 5x16               | screw                   | vis                       | tornillo               |
| 42   | 00 18 274   |                                    | 2  | Linsenschraube 5x16               | screw                   | vis                       | tornillo               |
| 43   | 00 10 157   |                                    | 1  | Zylinderschraube M5x10 DIN 912    | screw                   | vis                       | tornillo               |
| 44   | 00 30 102   |                                    | 1  | Scheibe 5,3 DIN 9021A             | washer                  | rondelle                  | arandela               |
| 45   | 00 98 142   |                                    | 1  | Fangsicherung 3                   | safety catch            | frein                     | seguridad              |
| 47   | 00 98 143   |                                    | 1  | Fangsicherung 4                   | safety catch            | frein                     | seguridad              |
| 50   | 68 00 235   | 644 / 651                          | 1  | Handschutz                        | hand protection         | protège main              | proteccion de mano     |
| 50   | 60 73 638   | 651 SP                             | 1  | Handschutz                        | hand protection         | protège main              | proteccion de mano     |
| 52   | 00 44 280   |                                    | 1  | Rohrniet 6x0,75x4 DIN 7340 A      | rivet                   | rivet                     | remache                |
| 53   | 00 34 152 +   |                                    | 1  | Sicherungsscheibe 4               | circlip                 | rondelle                  | arandela estriada      |
| 54   | 00 10 188 +   |                                    | 1  | Zylinderschraube M4x16 DIN 84     | screw                   | vis                       | tornillo               |
| 57   | 00 72 140   |                                    | 1  | Tellerfeder 12x5,2x0,5 DIN 2093 A | spring washer           | rondelle ressort          | muelle de disco        |
| 58   | 60 32 639   |                                    | 1  | Lagerbolzen M5x20,7x9,3           | bolt                    | boulon                    | perno de cojinete      |
| 60   | 00 28 118   |                                    | 1  | Sechskantmutter M4 DIN 980        | nut                     | contre-écrou              | tuerca de seguridad    |
| 61   | 60 32 669   |                                    | 1  | Schaltbolzen M4x32,1              | bolt                    | boulon                    | bulon                  |
| 62   | 60 63 328 *+  | 651 SP                             | 1  | Kraftstoffschlauch 3x119          | fuel hose               | tuyau essence             | tubo gasolina          |
| 63   | 00 13 214 +   |                                    | 1  | Linsenschraube 3,5x19 DIN 7981 C  | screw                   | vis                       | tornillo               |
| 64   | 25 00 744 +   |                                    | 1  | Entlüftungsschlauch               | ventilation hose        | tuyau                     | tubo ventilacion       |
| 64   | 25 00 748 ‡   |                                    | 1  | Entlüftungsschlauch 3x1,5x200     | ventilation hose        | tuyau                     | tubo ventilacion       |
| 65   | 00 67 124   |                                    | 1  | Schlauchnippel 3,6x16             | nipple                  | raccord                   | racor                  |
| 67   | 60 63 326 ‡   |                                    | 1  | Kraftstoffschlauch 3x119          | fuel hose               | tuyau                     | tubo gasolina          |
| 69   | 60 63 301   |                                    | 2  | Schlauchdurchführung              | hose guide              | oillet                    | ojete de tubo          |
| 70   | 27 00 321 +   |                                    | 1  | Schlauch 3x1,5                    | hose                    | tuyau                     | tubo                   |
| 71   | 00 63 191   |                                    | 1  | Dichtschnur                       | sealing cord            | corde à joint             | junta                  |
| 72   | 20 74 469   |                                    | 1  | Verschluß                         | plug                    | bouchon                   | cierre                 |
| 73   | 20 74 470   |                                    | 1  | Verschlußbrahmen                  | frame                   | cadre                     | bastidor               |
| 74   | 61 00 403 *+  | 644 / 651                          | 1  | Haube, rot                        | cover, red              | couvercle, rouge          | cubierta, rojo         |
| 74   | 61 00 405 *+  | 651 SP                             | 1  | Haube, schwarz                    | cover, black            | couvercle, noir           | cubierta, negro        |
| 75   | 60 73 682 *+  | 644 / 651                          | 1  | Haubendeckel, rot                 | cover, red              | couvercle, rouge          | cubierta, rojo         |
| 75   | 60 73 683 *+  | 651 SP                             | 1  | Haubendeckel, schwarz             | cover, black            | couvercle, noir           | cubierta, negro        |
| 76   | 68 00 334 *+  |                                    | 1  | Haubenschraube M5x16              | screw                   | vis                       | tornillo               |
| 77   | 00 73 352   |                                    | 5  | Schlauchöse 8x0,7x3               | tube eye                | collier                   | ojete                  |
| 78   | 00 69 881 +   | 644                                | 1  | Selbstklebeschild "SOLO 644"      | sticker "SOLO 644"      | autocollant "SOLO 644"    | adhesivo "SOLO 644"    |
| 78   | 00 69 882   | 651                                | 1  | Selbstklebeschild "SOLO 651"      | sticker "SOLO 651"      | autocollant "SOLO 651"    | adhesivo "SOLO 651"    |
| 78   | 00 69 898   | 651 SP                             | 1  | Selbstklebeschild "SOLO 651 SP"   | sticker "SOLO 651 SP"   | autocollant "SOLO 651 SP" | adhesivo "SOLO 651 SP" |
| 79   | 00 18 336 +   |                                    | 2  | Haubenschraube M5x16              | screw                   | vis                       | tornillo               |
| 80   | 00 18 337 *+  |                                    | 1  | Zylinderschraube M5x20            | screw                   | vis                       | tornillo               |
| 82   | 60 74 993 *+  |                                    | 1  | Chokehebel                        | choke lever             | levier choke              | palanca choke          |
| 83   | 60 74 992 *+  |                                    | 1  | Halbgasstift 4                    | pin half-throttle       | boulon mi-gaz             | perno                  |
| 85   | 27 00 322 *+  |                                    | 1  | Primer                            | primer                  | primer                    | cabador                |
| 86   | 00 64 407 *+  |                                    | 1  | Schlauch 2x1,5                    | hose                    | tuyau                     | tubo                   |
| 87   | 00 64 432 *+  |                                    | 1  | Schlauch 3x1,5                    | hose                    | tuyau                     | tubo                   |
| 88   | 60 74 958 *+  |                                    | 1  | Primerhalter                      | primer support          | support pour primer       | soporte                |
| 89   | 60 42 753   |                                    | 1  | Isolierfolie                      | insulating foil         | feuille d'isolement       | laminilla              |
| 90   | 00 94 252   |                                    | 1  | Distanzgummi                      | rubber spacer           | caoutchouc d'écartement   | elemento de goma       |
| 99   | 61 00 324   |                                    | 1  | Haube, rot                        | cover, red              | couvercle, rouge          | cubierta, rojo         |
| 100  | 60 73 503   |                                    | 1  | Haubendeckel                      | hub cover               | couvercle capot           | tapa de cubierta       |
| 101  | 00 11 258   |                                    | 1  | Haubenschraube M5x17 DIN 84       | screw                   | vis                       | tornillo               |

| Bild-Nr.<br>Pos.-No.<br>Pos.-No.<br>Pos.-No. | Bestell-Nr.<br>Order-No.<br>No. de Cde.<br>Ref.-Nr. | Modell<br>Type<br>Modèle<br>Modelo | Menge<br>Quantity<br>Nombres<br>Cantidad | Bügel/Handgriff                                  | Handle bar                                   | Etrier  | Asa                                     |
|--|---|------------------------------------|--|--|--|---|---|
| 103  | 00 69 679   | 644                                | 1  | Selbstklebeschild "SOLO 644"                     | sticker "SOLO 644"                           | autocollant "SOLO 644"                              | adhesivo "SOLO 644"                     |
| 103  | 00 69 882   | 651                                | 1  | Selbstklebeschild "SOLO 651"                     | sticker "SOLO 651"                           | autocollant "SOLO 651"                              | adhesivo „SOLO 651"                     |
| 103  | 00 69 898   | 651 SP                             | 1  | Selbstklebeschild "SOLO 651 SP"                  | sticker "SOLO 651 SP"                        | autocollant "SOLO 651 SP"                           | adhesivo „SOLO 651 SP"                  |
| 104  | 60 74 426   |                                    | 1  | Chokehebel                                       | choke lever                                  | levier de starter                                   | palanca del choke                       |
| 105  | 00 11 258   |                                    | 3  | Haubenschraube M5x17 DIN 84                      | screw  | vis   | tornillo                                |
| 106  | 00 30 108   |                                    | 2  | Scheibe 5,3                                      | washer                                       | rondelle  | disco                                   |
| 110  | 27 00 354   | 651 SP                             | 1  | Benzinsucher, kompl.                             | fuel pick-up, compl.                         | crépine d'essence, compl.                           | busador, compl.                         |
| 111  | 27 00 327   |                                    | 2  | Benzinsucher                                     | fuel pick-up                                 | crépine d'essence                                   | busador                                 |
| 112  | 27 00 335   |                                    | 1  | Benzinsucher, kompl.<br>(enthalten in 61 00 402) | fuel pick-up, compl.<br>(incl. in 61 00 402) | crépine d'essence, compl.<br>(incl. dans 61 00 402) | busador, compl.<br>(incl. en 61 00 402) |
| *+:  |   |                                    |  | 644: 45.682→                                     |  |   |   |
|  |   |                                    |  | 651: 15.280→                                     |  |   |   |
|  |   |                                    |  | 651 SP: 10.172→                                  |  |   |   |



| Bild-Nr.<br>Pos.-No.<br>Pos.-No. | Bestell-Nr.<br>Order-No.<br>No. de Cde.<br>Ref.-Nr. | Modell<br>Type<br>Modèle<br>Modelo | Menge<br>Quantity<br>Nombres<br>Cantidad | Starter                   | Starter         | Lanceur             | Arranque           |
|----------------------------------|---|------------------------------------|--|---------------------------|-----------------|---------------------|--------------------|
| 1                                | 26 00 282   |                                    | 1  | Starter kompl.            | starter compl.  | lanceur compl.      | arranque compl.    |
| 2                                | 00 69 889   |                                    | 1  | Selbstklebeschild „SOLO“  | decal „SOLO“    | autocollant „SOLO“  | etiqueta „SOLO“    |
| 3                                | 00 11 258   |                                    | 4  | Haubenschraube M5x17      | screw           | vis                 | tornillo           |
| 3                                | 00 18 336 +   |                                    | 4  | Haubenschraube M5x16      | screw           | vis                 | tornillo           |
| 4                                | 20 73 642   |                                    | 1  | Startergehäuse            | starter housing | carter lanceur      | caja de arranque   |
| 5                                | 00 63 186   |                                    | 1  | Starterseil               | starter rope    | câble de lanceur    | cuerda de arranque |
| 6                                | 20 74 206   |                                    | 1  | Startergriff              | starter handle  | poignée de lanceur  | empunadura         |
| 6                                | 20 74 403 *+  |                                    | 1  | Startergriff              | starter handle  | poignée de lanceur  | empunadura         |
| 7                                | 26 00 283   |                                    | 1  | Federkassette             | spring cassette | cassette de ressort | caja de resorte    |
| 10                               | 20 74 419   |                                    | 1  | Seilrolle                 | rope pulley     | poulie de câble     | roldana            |
| 11                               | 00 31 260 +   |                                    | 1  | Scheibe 10x16x0,5 DIN 988 | washer          | rondelle            | arandela           |
| 12                               | 20 74 209   |                                    | 1  | Starterklinke             | starter pawl    | cliquet de lanceur  | trinquete          |
| 13                               | 20 74 408   |                                    | 1  | Kulisse                   | template        | coulisse            | colisa             |
| 14                               | 00 73 365   |                                    | 1  | Federstecker 1,4          | pin             | goupille beta       | clavija            |
| *+:                              |   |                                    |  | 644: 48.182→              |                 |                     |                    |
|                                  |   |                                    |  | 651: 19.067→              |                 |                     |                    |
|                                  |   |                                    |  | 651 SP: 16.031→           |                 |                     |                    |

**644 H / 651 H**

644-d/05.99.tiff

| Bild-Nr.<br>Pos.-No.<br>Pos.-No.<br>Pos.-No. | Bestell-Nr.<br>Order-No.<br>No. de Cde.<br>Ref.-Nr. | Modell<br>Type<br>Modèle<br>Modelo | Menge<br>Quantity<br>Nombres<br>Cantidad | <b>Elektronik/<br/>Griffheizung</b> | <b>Electronic/<br/>Handle heating</b> | <b>Electronique/<br/>Chauffage</b> | <b>Elektronik/ Cale-<br/>facción de palanca</b> |
|--|---|------------------------------------|--|-------------------------------------|---------------------------------------|------------------------------------|---|
| 1  | 21 00 565   | 644 H/651 H                        | 1  | Kurbelgehäuse A + Z, vollst.        | crankcase, compl.                     | carter, compl.                     | carter, compl.                                  |
| 2  | 60 74 432   | 644 H/651 H                        | 1  | Generator-Abdeckung                 | generator cover                       | couvercle du générateur            | generator                                       |
| 3  | 23 00 614   | 644 H/651 H                        | 1  | Magnet-Generator                    | generator, assy.                      | générateur magnétique, compl.      | generator                                       |
| 4  | 00 10 546   | 644 H/651 H                        | 3  | Zylinderschraube M4x8               | screw                                 | vis                                | tornillo  |
| 5  | 24 00 275   | 644 H/651 H                        | 1  | Lüfterrad vollst.                   | fan wheel, assy.                      | volant, compl.                     | turbina   |
| 10   | 00 66 426   | 644 H/651 H                        | 1  | Kabeltülle                          | cable bushing                         | passe-câble                        | manguito de cable                               |
| 11   | 68 00 242   | 644 H/651 H                        | 1  | Haltebügel, vollst.                 | handle bar, assy.                     | manchon de câble, compl.           | apoyo, mont.                                    |
| 15   | 23 00 731   | 644 H/651 H                        | 1  | Vergaserstutzen, vollst.            | manifold, assy.                       | pipe d'admission, compl.           | soporte del carburador, mont.                   |
| 20   | 00 84 574   | 644 H/651 H                        | 1  | Folienelement 2                     | element                               | élément                            | elemento  |
| 21   | 00 94 245   | 644 H/651 H                        | 1  | Folienunterlage                     | foil support                          | support de lamelle                 | soporte de laminilla                            |
| 22   | 00 30 135   | 644 H/651 H                        | 1  | Scheibe B 4,3 DIN 125A              | washer                                | rondelle                           | arandela  |
| 23   | 00 10 478   | 644 H/651 H                        | 1  | Zylinderschraube 3,5x6,5 DIN 7971   | screw                                 | vis                                | tornillo  |
| 24   | 00 84 575   | 644 H/651 H                        | 1  | Massekabel, vollst.                 | ground cable, compl.                  | câble de masse, compl.             | cable de masa, compl.                           |
| 25   | 23 00 648   | 644 H/651 H                        | 1  | Kontaktblech, vollst.               | contact plate, assy.                  | tôle de contact, compl.            | chapa de contacto, mont.                        |
| 26   | 23 00 469   | 644 H/651 H                        | 1  | Kurzschlußschalter, vollst.         | short circuit switch, assy.           | commutateur de magnéto, compl.     | interruptor cortocircuito, mont.                |
| 27   | 00 21 232   | 644 H/651 H                        | 1  | Rundmutter M12x0,75                 | nut                                   | écrou                              | tuerca  |
| 30   | 20 74 464   | 644 H/651 H                        | 1  | Konsole                             | console                               | console                            | consola   |
| 33   | 00 64 384   | 644 H/651 H                        | 1  | Silikonschlauch 5,5x1,5x35          | silicon hose                          | silicone tuyau                     | tubo  |
| 34   | 00 66 429   | 644 H/651 H                        | 1  | Kabeltülle                          | cable bushing                         | passe-câble                        | manguito de cable                               |
| 35   | 00 34 151   | 644 H/651 H                        | 1  | Federling 5 DIN 7980                | spring ring                           | rondelle élastique                 | arandela  |

